**INDEX**

**Subject Chapter** **Section Page**

1. Tape Tumble Box 5 5.1.3 148

TAPE VERIFYING 4 4.8 145

TC Error (Alarm No. 391, 392) 8 8.4.3 184

THERMAL OVERLOAD RELAY OF SERVO UNIT 8 5.4 181

Thread cutting(G33) † *2* *2.*9.18 37

TOOL COMPENSATION 2 2.7 14

Tool Compensation, Outline of 2 2.7.1 14

TOOL FUNCTION (T-FUNCTION) 2 2.6 13

Tool Length Compensation (G43, G44, G49) 2 2.9.22 53

TOOL LENGTH MEASUREMENT Push button and Lamp † 6 6.1.26 162

Tool Offset Data, Displaying and Writing 4 4.3.5 126

Tool Offset Memory 2 2.7.2 14

Tool Offset Value Designation (G10) 2 2.9.8 28

Tool Offset Value Tape Verifying 4 4.8.2 145

Tool Offsets from Tape, Inputting 4 4.4.1 132

Tool Offsets to Paper Tape, Outputting 4 4.4.3 133

Tool Position Offset (G45 to G48) 2 2.9.23 55

Tool Radius Compensation C (G40, G41, G42) † 2 2.9.21 39

TRAVERSE AND FEED FUNCTIONS 2 2.4 9

TROUBLE CAUSES AND REMEDIES 8 8.6 185

TURNING OFF POWER 7 7.11 176

Turning off Power. 4 4.2.2 119

TURNING ON POWER 7 7.2 173

Turning on Power 4 4.2.1 119

TV Check (Tape Vertical Parity Check) 3 3.2.4 113

1. Unidirectional Approach (060) † 2 2.9.26 64

USER MACRO (G65, G66) 2 2.11 84

User Macro Call Commands 2 2.11**.**1 84

USER MESSAGE DISPLAY 2 2.10 83

1. Variables2 2.11.4 84
2. Work Coordinate System Setting (G52 to G59) † 2 2.9.25 62

Writing in Blocks and Displaying Contents by MDI 4 4.3.3 123

1. Z-AXIS FEED NEGLECT Switch 6 6.1.22 160

Z-Axis Reference Surface Offset (G38) † 2 2.9.20 39

vii